

UNIMASTER DUST COLLECTORS REPLACEMENT FILTERS & SPARE PARTS



DONALDSON SOLUTIONS THROUGHOUT YOUR BUSINESS



ADVANCED FILTRATION TECHNOLOGY FOR OPTIMAL PERFORMANCE

The Unimaster series dust collectors are self-contained, intermittent-duty dust collectors with bag style filters used to separate solid particulate from an air stream as part of a manufacturing process.

This durable collector provides effective cleaning in a variety of industries including blending/mixing, abrasive blasting, cleaning, cutting, drilling, grinding, milling, packing, polishing, sanding, and sawing.

Donaldson offers an integral Aftermarket support for Unimaster dust collectors. We bring value by supporting and maintaining your dust collectors through their full life cycle.



40 YEARS OF PROVEN PERFORMANCE

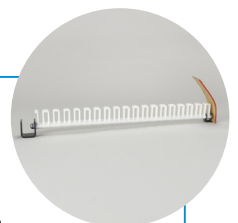
FILTER BAGS

- Designed to the highest tolerances for the **most demanding production applications**.
- The **unique** operating principle of the bag contributes to **excellent dust release**.
- **Suitable** for high dust loading applications, high moisture levels and high temperatures.
- Better **filter cleaning efficiency**, which **increases** life expectancy.
- **Wide range** of bag materials available for all applications.



REPLACEMENT PARTS

We offer a full selection of our genuine unit replacement parts to guarantee the high performance of your unit, as originally designed.





Bags

| Unit | Qty of Pockets per set | Qty | Dura-Life | Dura-Life Anti-Static | Dura-Life Oleophobic | Dura-Life Oleophobic Anti-Static |
|---------|------------------------|-----|----------------|-----------------------|----------------------|----------------------------------|
| UMA 40 | 9 | 1 | 1A21392414 440 | 1A21392009 440 | 1A21392509 440 | 1A21392589 440 |
| UMA 70 | 12 | 1 | 1A21392370 440 | 1A21392076 440 | 1A21392518 440 | 1A21392591 440 |
| UMA 100 | 18 | 1 | 1A21392371 440 | 1A21392028 440 | 1A21392520 440 | 1A21392593 440 |
| UMA 150 | 18 | 1 | 1A21392372 440 | 1A21392043 440 | 1A21392522 440 | 1A21392595 440 |
| UMA 250 | 29 | 1 | 1A21392373 440 | 1A21392059 440 | 1A21392524 440 | 1A21392597 440 |
| UMA 450 | 36 | 2 | 1A21392374 440 | 1A21392096 440 | 1A21392528 440 | 1A21392601 440 |
| UMA 750 | 48 | 2 | 1A21399013 440 | 1A21399014 440 | 1A21392530 440 | 1A21392603 440 |

Note: UMA 450 & 750 units require 2 bags per unit



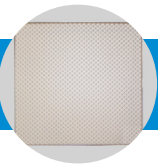
Bag Edging Polypropylene

| Unit | Qty | Part Number |
|---------|-----|--------------------|
| UMA 40 | 9 | 1A21392263-000-440 |
| UMA 70 | 12 | 1A21392261-000-440 |
| UMA 100 | 18 | 1A21392261-000-440 |
| UMA 150 | 18 | 1A21392264-000-440 |
| UMA 250 | 29 | 1A21392264-000-440 |
| UMA 450 | 36 | 1A21392266-000-440 |
| UMA 750 | 48 | 1A21392403-000-440 |



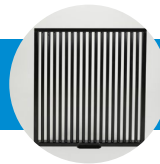
Gasket Mattress Frame Sponge Rubber

| Unit | Part Number |
|---------|--------------------|
| UMA 40 | 1A21192029-000-440 |
| UMA 70 | 1A21192056-000-440 |
| UMA 100 | 1A21192055-000-440 |
| UMA 150 | 1A21192054 |
| UMA 250 | 1A21192077-000-440 |
| UMA 450 | 1A21192063-000-440 |
| UMA 750 | 1A21192100 |



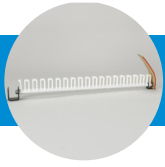
Mattress Insert

| Unit | Qty | Part Number |
|---------|-----|-------------|
| UMA 40 | 9 | 2131-9007 |
| UMA 70 | 12 | 2131-9005 |
| UMA 100 | 18 | 2131-9005 |
| UMA 150 | 18 | 2131-9006 |
| UMA 250 | 29 | 2131-9006 |
| UMA 450 | 36 | 2131-9008 |
| UMA 750 | 48 | 2131-9010 |



Top Frame Assembly

| Unit | Qty | Part Number |
|---------|-----|-------------|
| UMA 40 | 1 | 1A21310008 |
| UMA 70 | 1 | 1A21319002B |
| UMA 100 | 1 | 1A21319004B |
| UMA 150 | 1 | 1A21319000B |
| UMA 250 | 1 | 1A21319001B |
| UMA 450 | 2 | 1A21319003B |
| UMA 750 | 2 | 1A21319011B |



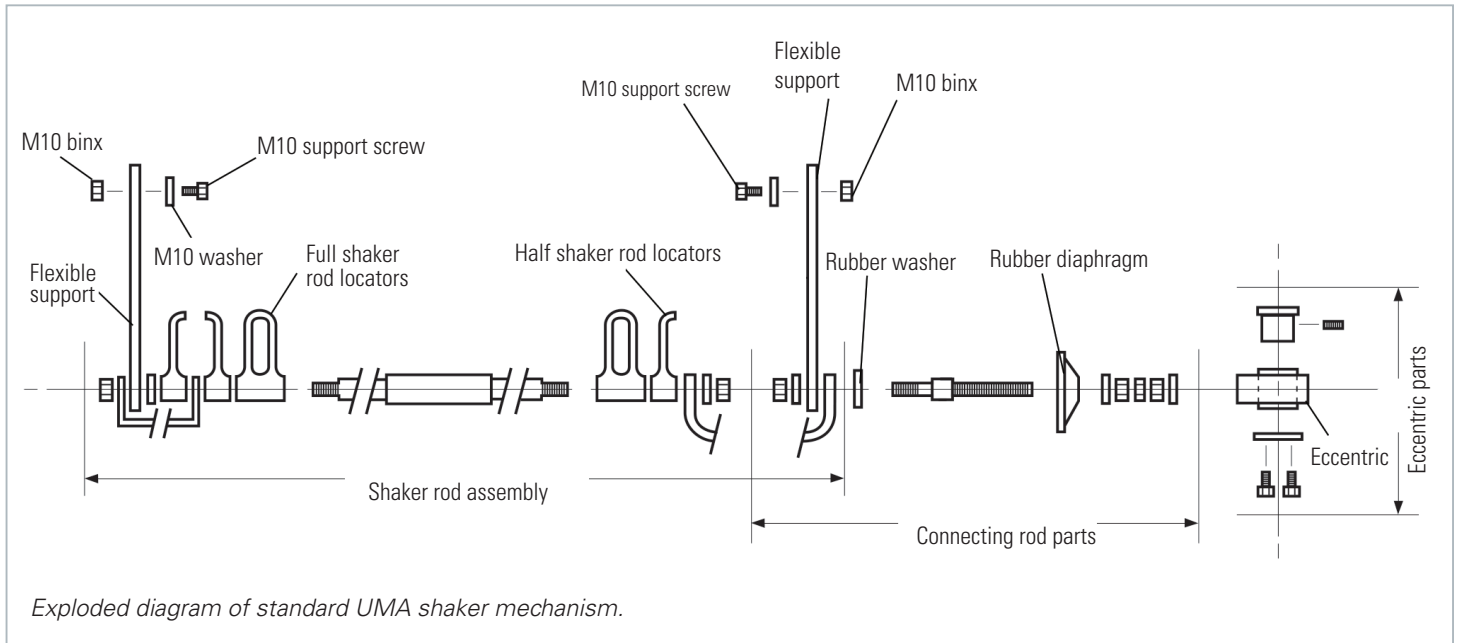
Shaker Bar

| Unit | Qty | Part Number |
|---------|-----|---------------------|
| UMA 40 | 1 | 1A21819009B-000-440 |
| UMA 70 | 1 | 1A21819002B-000-440 |
| UMA 100 | 1 | 1A21819000B-000-440 |
| UMA 150 | 1 | 1A21819000B-000-440 |
| UMA 250 | 1 | 1A21819001B-000-440 |
| UMA 450 | 1 | 1A21819010B-000-440 |
| UMA 750 | 1 | 1A21819057B-000-440 |



Eccentric / Conn Rod Kit Pack

| Unit | Qty | Part Number |
|---------|-----|--------------------|
| UMA 40 | 1 | 1A21817139 |
| UMA 70 | 1 | 1A21817139 |
| UMA 100 | 1 | 1A21817139 |
| UMA 150 | 1 | 1A21817140-000-440 |
| UMA 250 | 1 | 1A21817140-000-440 |
| UMA 450 | 1 | 1A21817140-000-440 |
| UMA 750 | 1 | 1A21817141 |



Shaker Motor

| Unit | Description | Part Number |
|-------------------|---|--------------------|
| UMA 70 to UMA 450 | 0.18KW 3PH 50/60HZ 71 FRAME STD FOOT MOUNTED (B3) MOTOR | 1A27572545-000-440 |
| UMA 750 | 0.55KW 3PH 50HZ 80 FRAME FACE MOUNTED MOTOR | 1A27572547 |



Dust Bin

| Description | Part Number |
|--|-------------|
| 56 LTR ID 413 MM X H 400 MM (2 CU.FT BIN) | 1A21411020 |
| 85 LTR ID 413 MM X H 629 MM (2 CU.FT BIN) | 1A21411019 |
| 85 LTR ID 546 MM H 380 MM C 32 (3 CU-FT UNICELL BIN) | 6341-1001M |
| 110 LTR ID 546 MM X H 500 MM (4 CU. FT UNICELL BIN) | 2141-1040M |
| 110 LTR ID (413 X 546) MM X H 629 MM (4 CU.FT CONICAL BIN) | 1A21411014 |

Note: Replacement bins are supplied with a primed black finish.



Sealer Gear

| Description | Part Number |
|--|----------------|
| SEALER GEAR WITH 4 SPRINGS STANDARD SEAL TO SUIT 550MM DIAM | 2141-2046-DAPL |
| SEALER GEAR WITH 4 SPRINGS STANDARD SEAL TO SUIT 420MM DIAM | 2141-2009-DAPL |



Sealer Gear Canvas Sleeve

| Description | Part Number |
|--|---------------------|
| SEALER GEAR CANVAS SLEEVE OD 524 MM X W 85 MM | 2149-2025 |
| SEALER GEAR CANVAS SLEEVE OD 391 MM X W 85 MM | 1A21492002A-000-440 |

ELECTRICAL CONTROLS Automation for Optimal Performance

Each Unimaster dust collector is supplied with a controller which is designed to operate the fan and/or shaker motor in correct sequence to ensure effective cleaning of the fabric. Donaldson has a full range of Timers to suit the Unimaster dust collector range.

Contact Us on AU: 1800 345 837 • NZ 0800 743 387



Always By Your Side

Donaldson is 100% committed to meeting your replacement filter and parts needs. Our knowledgeable support staff is just a phone call away.

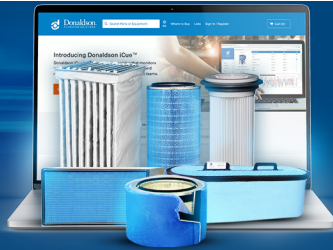
Need advice? Donaldson offers expert engineering and design support for your application.

Need filters? We have more than 90,000 filters and parts in stock and ready to ship within 24 hours.

Need support? Donaldson's comprehensive warranty and dedicated customer service staff have you covered.

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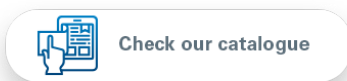
Fast and Safe Checkout



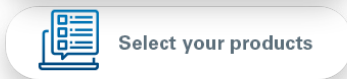
Availability 24/7



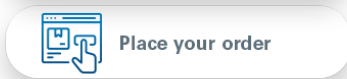
Credit Card Payment



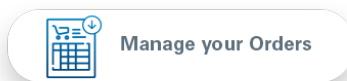
Check our catalogue



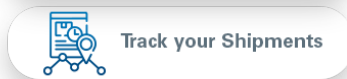
Select your products



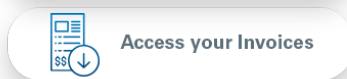
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Search for a product by part number, cross reference, attribute or description by entering it in one of the search bars for easy ordering.

Need a Specific Media / Size / Type Range?
Click on Attribute Search tab to find all available options on our range by selecting: Industrial Dust, Fume & Mist > Select Product Type > e.g. Fabric Bag Filters
Select Attribute > e.g. Length + select value
Select Add Attribute to further refine your search

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Torit

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